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005878

D205-626-012
Job Sheet 184080



Part No: D205-626-012

Job Qty: 2 ea

Part Name: Heli-Access-Handle™ RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/2/18

Job Tracking No:

Due Date: 11/30/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C IPP Rev:B Reformat 00-03-03 EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	11/30/18	11/30/18	0.00	0.00	Start Up Stores/Pkg-1		OCT 11 2018
110	Packaging	2 pcs	11/30/18	11/30/18	0.00	0.00	Packaging1-2		OCT 11 2018
120	QC	2 pcs	11/30/18	11/30/18	0.00	0.00	QC4	OCT 15 2018	OCT 15 2018
130	Packaging	2 pcs	11/30/18	11/30/18	0.00	0.00	Packaging3-1	OCT 15 2018	OCT 15 2018
135	DC	2 pcs	11/30/18	11/30/18	0.00	0.00	DC		OCT 15 2018
140	QC21-FG	2 Ea	11/30/18	11/30/18	0.00	0.00	QC21		OCT 15 2018

Part Op 110 - Pick Packing Kit

Descriptions: 130 - Identify and pack for shipping as per PPPD205-626-012 Location: FG017

135 - Photocopy bluefile & type labels per PPP 205-626-012 CHG 002

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN526C632R7	Screw	12 Ea (6 ea)	90-Start up Operation	FM129339 x10 5107 45142
D2480-012	Heli-Access Handle Weldment RH	2 Ea (1 ea)	90-Start up Operation	5103645
MS21042L06	Nut	12 Ea (6 ea)	90-Start up Operation	5995637
NAS1149DN632J	Washer	12 pcs (6 ea)	90-Start up Operation	5024482

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN526C632R7	12	110	0
	D2480-012	2	2	0
	MS21042L06	12	96	0
	NAS1149DN632J	12	129	0

Part Specifications

Specifications could not be found.



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Container No: S117505



Part: D205-626-012

Job No: 184080

Serial No/Batch: S117505

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH96-109 Issue 1, FAA STC SR00549

REFERENCE ONLY

4. WEIGHT AND BALANCE

The following is the net weight increase associated with the D205-626 Kits.

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D205-626-011	1.3 lb	-46.5 in	-60.5 in-lb	87.2 in	113.4 in-lb
Heli-Access-Handle Kit™, LH	0.59 kg	-1.18 m	-0.70 m-kg	2.21 m	1.31 m-kg
D205-626-012	1.3 lb	46.5 in	60.5 in-lb	87.2 in	113.4 in-lb
Heli-Access-Handle Kit™, RH	0.59 kg	1.18 m	0.70 m-kg	2.21 m	1.31 m-kg
D205-626-013	1.3 lb	-50.5 in	-65.7 in-lb	87.2 in	113.4 in-lb
Heli-Access-Handle Kit™, LH (Spacedoor™)	0.59 kg	-1.28 m	-0.76 m-kg	2.21 m	1.31 m-kg
D205-626-014	1.3 lb	50.5 in	65.7 in-lb	87.2 in	113.4 in-lb
Heli-Access-Handle Kit™, RH (Spacedoor™)	0.59 kg	1.28 m	0.76 m-kg	2.21 m	1.31 m-kg

REFERENCE ONLY

5. PARTS LIST

Qty -011	Qty -012	Qty -013	Qty -014	Part Number	Description
X				D205-626-011	HELI-ACCESS-HANDLE™, LH (STANDARD)
	X			D205-626-012	HELI-ACCESS-HANDLE™, RH (STANDARD)
		X		D205-626-013	HELI-ACCESS-HANDLE™, LH (SPACEDOOR™)
			X	D205-626-014	HELI-ACCESS-HANDLE™, RH (SPACEDOOR™)
1		1		D2480-011	HANDLE ASSEMBLY, LH
	1		1	D2480-012	HANDLE ASSEMBLY, RH
		2	2	D2481	DOUBLER
		2	2	80-005-1-8	INSERT
6	6			AN526C632R7	SCREW
6	6			MS21042L06	NUT
		4	4	MS21042L08	NUT
		2	2	MS27039-0805	SCREW
		4	4	MS27039-0809	SCREW
6	6			NAS1149DN632J	WASHER (OR AN960JD6)
		10	10	NAS1149FN816P	WASHER (OR AN960-8L)

REFERENCE ONLY

Change Record

PAGE 1 OF 1

Part Number: D205-626-011/-012

Description: HELI-ACCESS HANDLE, LH/RH, STANDARD

[illegible]